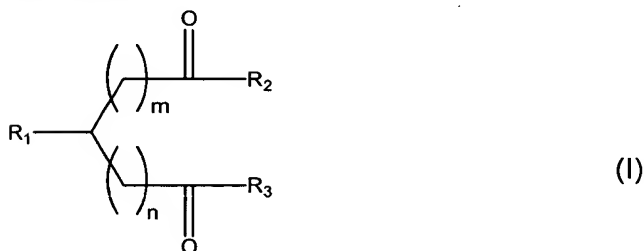


AMENDMENTS TO THE CLAIMS

1. (Original) A process for the production of a fuel composition having a NACE corrosion rating of between 0% and 25%, comprising the steps of:

(i) contacting a fuel with a corrosion inhibitor of formula (I) to provide an initial fuel composition



wherein m and n are each independently an integer from 0 to 10;

wherein R₁ is an optionally substituted hydrocarbyl group;

wherein

either R₂ is OR₄ and R₃ is OR₅, wherein R₄ and R₅ are selected from hydrogen and hydrocarbyl-OH and wherein at least one of R₄ and R₅ is hydrogen;

or R₂ and R₃ together represent —O—;

and

(ii) contacting the initial fuel composition with a caustic material to provide the fuel composition without subsequent addition of a corrosion inhibitor.

2. (Original) A process according to claim 1 wherein m and n are each independently an integer from 0 to 5.

3. (Currently Amended) A process according to claim 1 ~~or 2~~ wherein one of m and n is 0 and the other of m and n is 1.

4. (Currently Amended) A process according to claim 1, ~~2 or 3~~ wherein R₁ is an optionally substituted hydrocarbon group.

5. (Currently Amended) A process according to ~~any one of the preceding claims~~ claim 1 wherein R₁ is an optionally substituted alkyl or alkenyl group.

6. (Currently Amended) A process according to ~~any one of the preceding claims~~ claim 1 wherein R₁ is an optionally substituted branched alkyl or alkenyl group.

7. (Currently Amended) A process according to ~~any one of the preceding claims~~ claim 1 wherein R_1 is a polyisobutenyl group.
8. (Currently Amended) A process according to ~~any one of the preceding claims~~ claim 1 wherein R_1 has between 10 and 200 carbon atoms.
9. (Currently Amended) A process according to ~~any one of the preceding claims~~ claim 1 wherein R_1 has between 12 and 32 carbon atoms.
10. (Currently Amended) A process according to ~~any one of the preceding claims~~ claim 1 wherein R_1 has a molecular weight of from 250 to 400.
11. (Currently Amended) A process according to ~~any one of the preceding claims~~ claim 1 wherein R_1 has a molecular weight of approximately 260 or approximately 360.
12. (Currently Amended) A process according to ~~any one of the preceding claims~~ claim 1 wherein R_2 is OR_4 and R_3 is OR_5 .
13. (Currently Amended) A process according to ~~any one of the preceding claims~~ claim 1 wherein R_4 and R_5 are selected from hydrogen and $(C_xH_{2x})-OH$ wherein x is an integer of at least 1.
14. (Currently Amended) A process according to ~~any one of the preceding claims~~ claim 1 wherein R_4 and R_5 are selected from hydrogen and $(CH_2)_y-OH$ wherein y is an integer of at least 1.
15. (Currently Amended) A process according to ~~any one of the preceding claims~~ claim 1 wherein R_4 and R_5 are both hydrogen.
16. (Currently Amended) A process according to ~~any one of the preceding claims~~ claim 1 wherein one of m and n is 0 and the other of m and n is 1, R_1 is a polyisobutenyl group with a molecular weight of approximately 260 or 360, R_2 is OR_4 , R_3 is OR_5 and R_4 and R_5 are both hydrogen.
17. (Currently Amended) A process according to ~~any one of the preceding claims~~ claim 1 wherein, in step (i), the fuel is treated with 1 to 20 ptb of a corrosion inhibitor of formula (I).

- (ii) contacting the initial fuel composition with a caustic material to provide a fuel composition; and
- (iii) exposing the metal surface to the fuel composition.

Claims 26-31 (canceled).